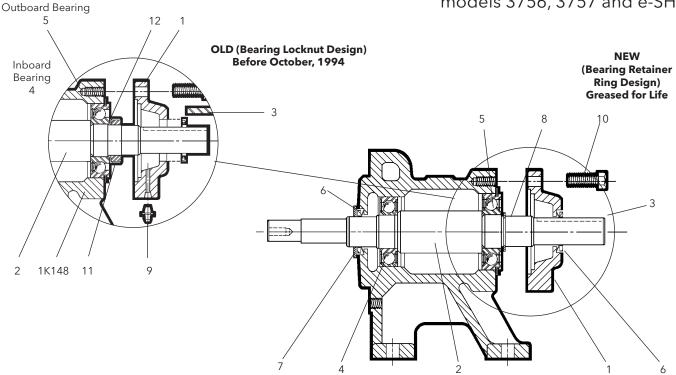


a xylem brand

S-Group Power Frame REPAIR PARTS



S-Group power frame for models 3756, 3757 and e-SH



COMPLETE BEARING FRAME ASSEMBLIES:

To order complete assembly (grease for life only) use part number 1K1116 - for mechanical seal and 1K1117 for packed box.

| ITEM NO. | PART NO. | DESCRIPTION | MATERIAL |
|----------|----------|-----------------------------------|-----------|
| 1 | 1K1114 | Bearing cover | Cast iron |
| 2 | 4K410 | Shaft - mechanical seal | Steel |
| | 4K478 | Shaft - packed box | |
| 3 | 4K278 | Key - motor end | |
| 4 | 4K412 | Inboard bearing | |
| 5 | 4K413 | Outboard bearing | |
| 6 | 5K545 | V-ring | - BUNA-N |
| 7 | 5K160 | Deflector | |
| 8 | 5K245 | Retaining ring | Steel |
| 9 | 13K194 | Hex head cap screw- bearing cover | |

For parts pricing and package stock quantities refer to published parts price list using "K" part no. listed above. Shaft and mounting face duplicates NEMA 184JM dimensions.

COUPLING GUARD

| Motor Frame | Part Number | |
|-------------|-------------|--|
| 145-215 | 4K289 | |
| 250-280 | 4K290 | |

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